

TECHNICAL DATA

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500 ECO 5000™ SAE 15W-40

Eco 5000[™] SAE 15W-40 is a premium quality, para-synthetic, heavy-duty diesel engine oil that is formulated with highly re-refined Group II base oils. Re-refined base oils produce less greenhouse and toxic emissions, consume less energy, and reduce the demand for crude oil which lowers the carbon footprint of Eco 5000[™] SAE 15W-40.

Eco 5000[™] SAE 15W-40 fulfills Federal directives and mandates for governmental agencies to use recycled/recovered materials including Executive Order 13423; Section 6002 of RCRA and CFR48Subpart 23.4.

Eco 5000[™] SAE 15W-40 exceeds the requirements for API heavy-duty diesel engine oil Service Categories: CK-4, CJ-4, CI-4, CI-4 Plus and older. The product is particularly suitable for use in emission compliant engines that utilize heavy EGR and exhaust after-treatment devices such as Diesel Particulate Filters (DPFs) with or without Diesel Oxidation Catalysts (DOCs) and Selective Catalytic Reduction (SCR). Eco 5000[™] SAE 15W-40 also provides advanced performance in low- emission certified diesel engines that are equipped with EGR, older non-EGR containing diesel engines, and off-highway diesel engines.

ECO 5000[™] SAE 15W-40 is blended from a unique combination of the finest quality, polyalphaolefin (PAO) synthetic, virgin and re-refined Group II Plus base oils and additives to provide the following advantages:

• PERFORMANCE

- Superior cold weather starting due to lower cold-cranking and oil pumpability temps.
- Excellent shear stability for 'stay-in-grade' performance throughout the entire oil drain.
- Improved engine durability and reliability which leads to increased engine life, especially for older model engines, and reduced maintenance costs due to reduced downtime.
- Improved fuel economy

DEPOSIT PROTECTION

- Exceptional thermal and oxidative stability for outstanding performance.
- Excellent soot dispersancy for protection against soot overloading, increases in viscosity due to soot thickening and soot abrasive wear
- Enhanced detergency to provide high temperature piston cleanliness and protection against bore polishing and scuffing
- o Increased engine cleanliness
- Excellent protection against low temperature sludge build-up and high temperature deposits
- Excellent low volatility characteristics that provide exceptional oil consumption control and prevent deposit formation on critical engine parts.
- o Superior soot busting capabilities to prevent soot build-up and agglomeration

• WEAR PROTECTION

- Exceptional valve-train wear protection, especially during high soot conditions
- Superb resistance to corrosive and abrasive wear
- Excellent protection against acidic corrosion of vital engine components
- Exceptional ring and liner wear protection which provides improved oil consumption control

EXTENDED OIL DRAINS

- Based on OEM and used oil analysis recommendations
- Excellent TBN retention and reserve for effective acid neutralization throughout the entire oil drain interval
- Longer drain intervals for lower overall maintenance costs
- Superior low volatility characteristics to control oil consumption.
- o Longer filter life, especially at high soot levels for better engine protection

Further blended into Eco 5000[™] SAE 15W-40 are two proven frictional modifiers, Micron Moly®, a liquid soluble type of moly, and Schaeffer Manufacturing's own proprietary additive Penetro®. Once plated, these frictional modifiers form a long lasting, slippery, tenacious lubricant film, which prevents metal-to-metal contact and damaging frictional wear.

Eco 5000[™] 15W40 meets and exceeds the following manufacturers' specifications and requirements: API Service Classifications CK-4/CJ-4; Military Specification MIL-PRF-2104K; ACEA E7-16; ACEA E9-16; Global Specification DHD-1; Caterpillar ECF-3; Cummins CES 20081, CES 20086; Detroit Diesel Power Guard Oil Specifications: DDC93K218 and DDC93K222; Deutz DQC III-10 LA; Ford WSS-M2C171-E, WSS-M2C171-F1; JASO DH-2; Mack EO-O Premium Plus, Mack EOS-4.5; MAN 3275, MAN 3575; MB 228.3; MB 228.31; MTU Category Type 2 and 2.1; Renault VI RLD-3, RLD-4; Scania LDF-2; Volvo VDS 4, VDS 4.5; Navistar; John Deere; CHN (Case-New Holland).

TYPICAL PROPERTIES

SAE Grade Specific Gravity @ 60°F/15°C Viscosity @ 40°C cSt (ASTM D445) Viscosity @ 100°C cSt (ASTM D445) CCS Viscosity @ -20°C cP (ASTM D5293) Mini-rotary Viscosity TP-1 @ -25°C cP (ASTM D4684) High Temperature High Shear Viscosity 302°F/150°C cP Viscosity Index (ASTM D2270) Flash Point °F/°C (ASTM D92) Fire Point °F/°C (ASTM D92) Pour Point °F/°C (ASTM D97/D5950) Sulfated Ash Content % Wt. (ASTM D874) Total Base Number (ASTM D2896)	15W-40 0.87 - 0.88 95 - 110 14.00-15.50 6,000 20,000 4.0 150 440°/221° 490°/254° -38°/<-39° 0.951 10
NOACK Volatility (ASTM D5800) % Evaporation Loss @ 250°C Shear Stability % Viscosity Loss – 90 Passes (ASTM D7109) Foam Test (ASTM D892 Option A) Sequence I Sequence II Sequence III High Temperature Foam Test (ASTM D6082 Option A) Sequence IIIG	10.15% 9.9% 0/0 0/0 0/0 0/0 0/0
% Viscosity Increase @ 40°C EOT	75%